



Cal. NH35A

 ϕ 27. 40 mm (ψ 29. 36 mm with Dial Holding Spacer)

H 5.32 mm

Item	Version No.
Specification	Version 3
Appearance - 1	Version 2
Appearance - 2	Version 1
Casing	Version 2
Hand Fitting	Version 3
Hand Setting Stem	Version 2
Dial	Version 1
Assembly Plan	Version 1
Hands	Version 1

TIME MODULE

MOVEMENT SPECIFICATION

CAL.NH35A 12 Ligne Mechanical Movement Three Hands with Date

1. MOVEMENT DIMENSIONS

· Outside diameter ϕ 27.40 mm

• Casing diameter ϕ 29.36 mm (with dial holding spacer)

Total height 5.32 mm

2. FUNCTIONS

Winding mechanism
 Manual winding

Automatic winding with ball bearing Both winding with one way clutch

· Additional function Date display with quick date correction, second hand rese

· Jewels 24 jewels

Accuracy
 Shock resistance
 -20 ~ +40 seconds per day (23°± 2°C)
 Shock-absorber device for balance staff

· Vibration frequency 6 vibrations per second (21,600 vibrations per hour)

Duration time
 More than 41 hours

 \cdot Regulation hands unbalance $\;$ Hour $\;$: Less than 1.50 $\mu N \cdot m$ (150 $mg \cdot mm$)

Minute : Less than 1.25 μ N·m (125 mg·mm) Second : Less than 0.60 μ N·m (60 mg·mm)

- Antimagnetic DC : \geq 4800 A / m

3. HANDLING AND CORRECTIONS

1) Crown at normal position Clockwise : Manual winding

Counterclockwise: Free

2) Crown pulled out to 1st click Clockwise : Free

Counterclockwise: Quick date correction

3) Crown pulled out to 2nd click Time setting, second hand reset

4. DIAL FIXED METHOD The dial is fixed by two dial leg holes of dial holding spacer

5. TEST OF ACCURACY

Equipment to be used Witschi WATCH EXPERT

Duration of measurement 20 seconds

6. FITTING FORCE FOR HANDS

Hour hand : Less than 50 N
Minute hand : Less than 50 N
Second hand : Less than 30 N

7. CASING The movement is fixed by dial holding spacer

*1. Screw type case back is required*2. Non-corresponding with Diver's watch

* All specifications are subject to change without notice.

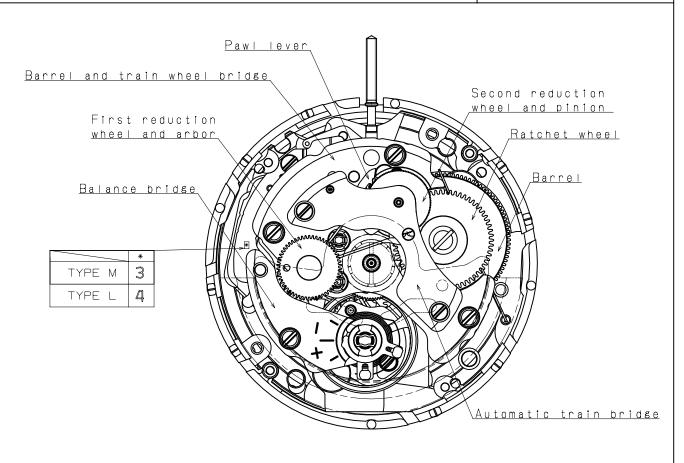
SII Products

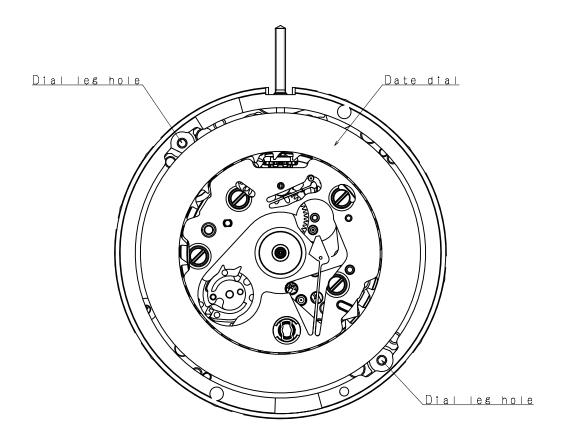
Version: 3



Appearance-1

Cal. NH35A





Scale : 3/1

Unit : $1 = 1/100 \, \text{mm}$

Version:2

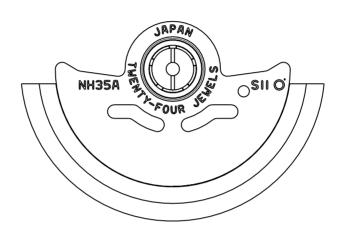


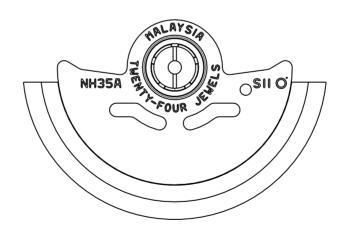
Appearance-2

Cal. NH35A

Oscillating weight

Marking	Country of origin
JAPAN	JAPAN
MALAYSIA	MALAYSIA





Scale : 3/1

Unit : $1 = 1 / 100 \, \text{mm}$

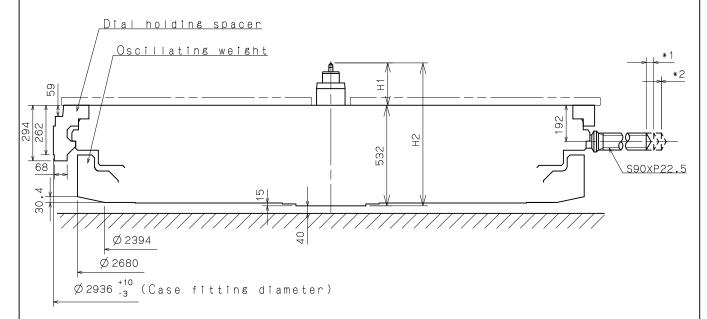
Version: 1



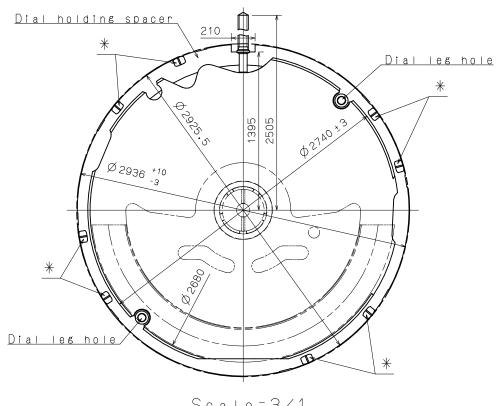
Casing

Cal. NH35A

- *1. First Pull out stroke 39.9
- *2. Second Pull out stroke 40.0



Center post		TYPE M	TYPE L
Maximum height from dial support surface	H 1	226.7	266.7
Total height incl. movement	Н2	758.7	798.7



Scale=3/1

*Projection to fix movement to case.

Scale : 5/1(3/1)

Unit : $1 = 1 / 100 \, \text{mm}$

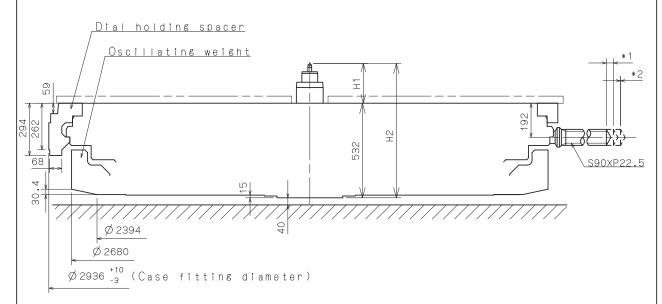
Version:2



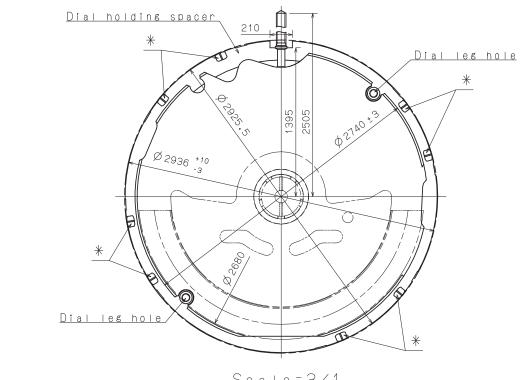
Castng

Cal. NH35A

- *1. First Pull out stroke 39.9
- *2. Second Pull out stroke 40.0



Center post 中心柱位	·				
Maximum height from main plate surface 與機芯平面之最大高度	H 1	226.7	266.7		
Total height incl. movement 機芯總高度	Н2	758.7	798.7		



Scale=3/1

*Projection to fix movement to case.

Version:2

Scale : 5/1(3/1)

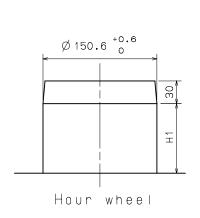
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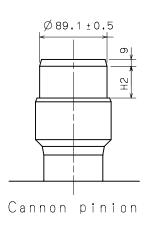


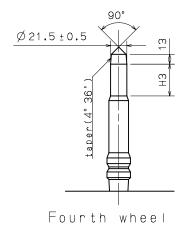
Hand fitting

Cal. NH35A

Hour hand unbalance $\leq 1.50 \mu\,\mathrm{N\cdot m}\,(150\,\mathrm{mg\cdot mm})$ Minute hand unbalance $\leq 1.25 \mu\,\mathrm{N\cdot m}\,(125\,\mathrm{mg\cdot mm})$ Second hand unbalance $\leq 0.60 \mu\,\mathrm{N\cdot m}\,(60\,\mathrm{mg\cdot mm})$

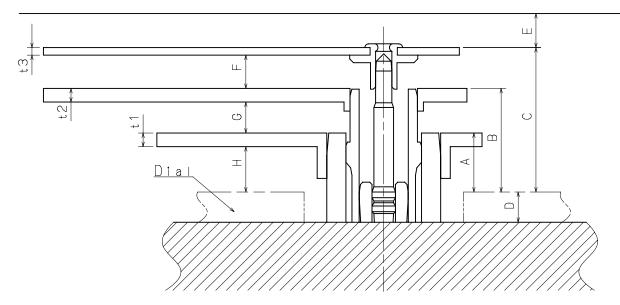






and pinion

		Di	mens	ion		
	Hour wheel	Cannon pinion	Fourth wheel and pinion	Н1	Н2	НЗ
TYPE M	0273 182	0225 425	0144 184	88	61	42
TYPE L	0273 184	0225 426	0144 185	128	61	42



	А	В	С	D	Е	F	G	Н	t 1	t 2	t3
TYPE M	78	137	191	40	45	44	41	60	18	18	10
TYPE L	118	177	231	40	45	44	41	100	18	18	10

Scale : 20/1

Unit : $1 = 1/100 \, \text{mm}$

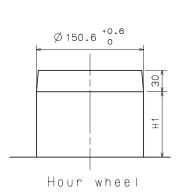
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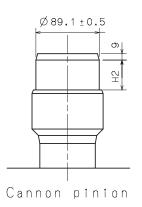


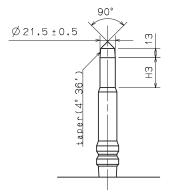
Hand fitting

Cal. NH35A

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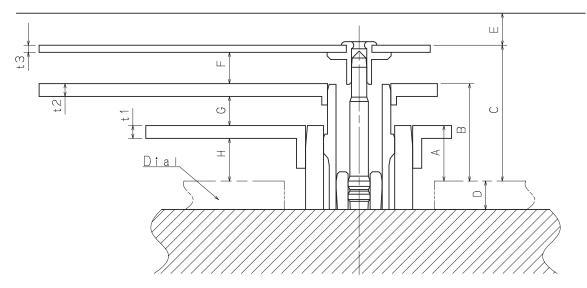






Fourth wheel and pinion

	Part. No. Dimensi					ion
	Hour wheel 時針輪	Cannon pinion 分針輪 (十反)	Fourth wheel and pinion 秒針輪	H1	Н2	Н3
Type M 一般針高	0273 182	0225 425	0144 184	88	61	42
Type L 高針	0273 184	0225 426	0144 185	128	61	42



	А	В	С	D	Е	F	G	Н	t 1	t2	t3
Type M 一般針高	78	137	191	40	45	44	41	60	18	18	10
Type L 高針	118	177	231	40	45	44	41	100	18	18	10

Scale : 20/1

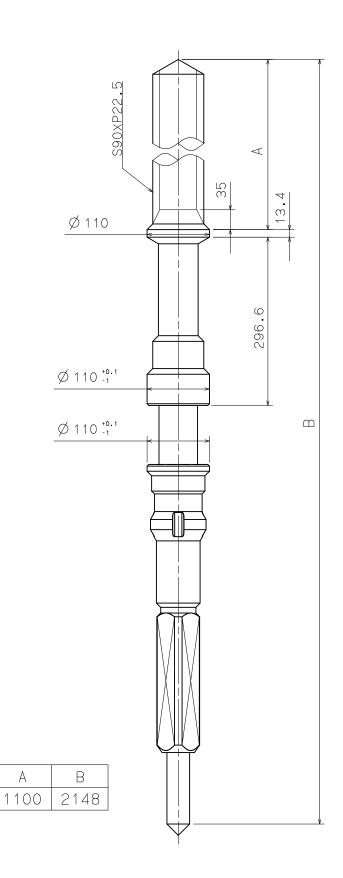
Unit : $1 = 1/100 \, \text{mm}$

Version:3



Hand setting stem

Cal. NH35A



Scale: 15/1

Parts No.

0351 200

А

Unit : $1 = 1/100 \, \text{mm}$

Version:2

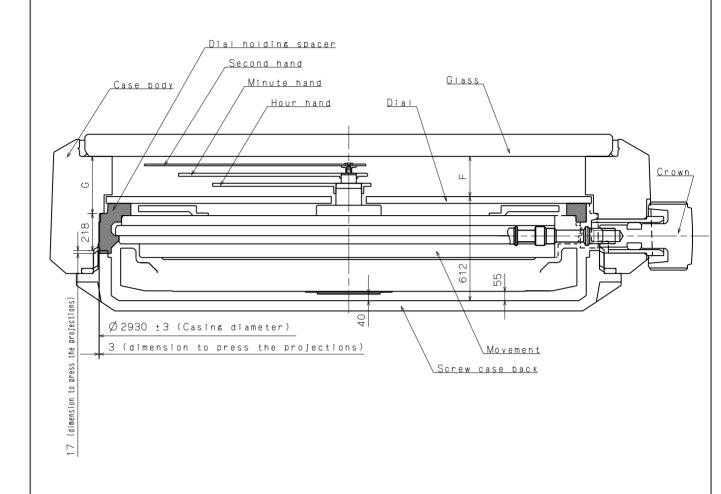


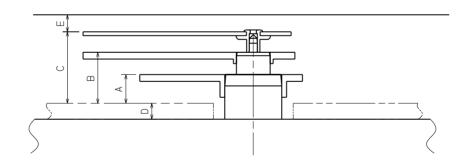
Cal. NH35A Dial 12H 967.2 Date window position;3H 02050 866.7 <u>Crown</u> 1055 200 ЗН 290 893 200 290 946.6 Date window position;6H (F1) (F2) 4 Ø 205, ±5 Ø 100 40 215 ± 10 Ø 64 ^{+1.5} Scale : 5/1 Version: 1 $1 = 1 / 100 \, \text{m} \, \text{m}$



Assembly plan

Cal. NH35A





	А	В	С	D	Е	F	G
TYPE M	78	137	191	40	45	236	335
TYPE L	118	177	231	40	45	276	375

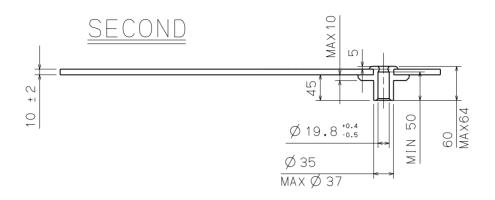
Scale : -

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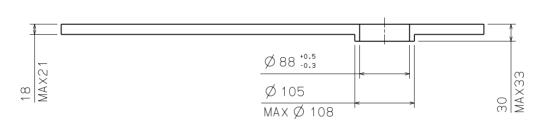
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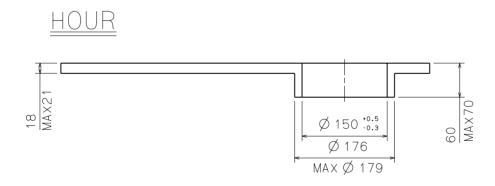


Hands Call NH35A



$\underline{\mathsf{MINUTE}}$





Scale: - Version:1

Unit: $1 = 1 / 100 \, \text{mm}$